

**CUBE**  
**in-a-box**

# V5.series

Detailed Assembly Instructions



Tools needed: 1 screwdriver (or drill), Philips head  
Time of assembly: 20-30 minutes with 2 people

For help call our Toll Free Customer Service at:

**1-888-880 CUBE (2823)**

(1) Post **A**  
End-post 37H  
(filler and riser  
pre-installed)



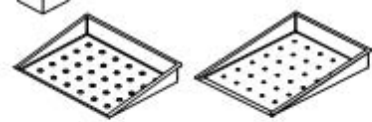
(1) Post **B**  
2-way 37H  
(filler and riser  
pre-installed)



(1) filler  
for post



(1) pencil box

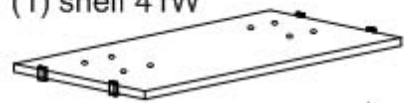


(2) paper trays for rail tiles



(2) 2-way metal-caps  
(2) 2-way plastic caps  
(2) end-post metal-caps  
(2) end-post plastic caps  
(self-tapping metal-screws  
provided for metal-caps)

(1) shelf 41W



(2) book-holders



(2) shelf-supports



(1) Post **C**  
2-way 57H  
(filler and riser  
pre-installed)



(1) Post **D**  
End-post 57H  
(filler and riser  
pre-installed)



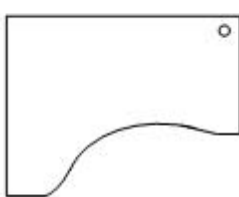
(2) wire-guides



(2) right brackets  
(2) left brackets  
(black-wood screws  
provided for cantilevers  
and brackets)



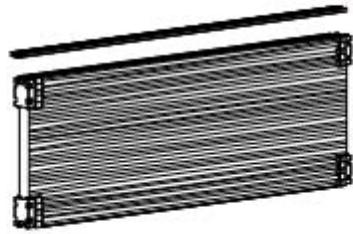
(1) reversible curvilinear  
corner top 53W x 41D  
(1) grommet plastic cap



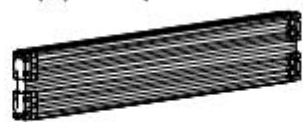
(1) panel 28W **1T**  
with alu top cap



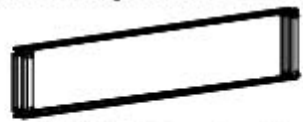
(1) panel 53W **2T**  
with alu top cap



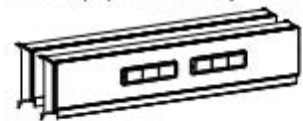
(1) half-panel 41W **3**



(1) raceway-frame 41W **4**



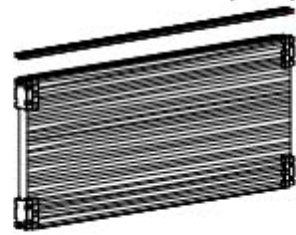
with (2) raceway-covers



(1) rail-panel 41W **5**



(1) panel 41W **6T**  
with alu top cap



## Cube in-a-Box – V5.series – Assembly Instructions

1



Unpack carefully all the parts, and double check quantities with the packing list.

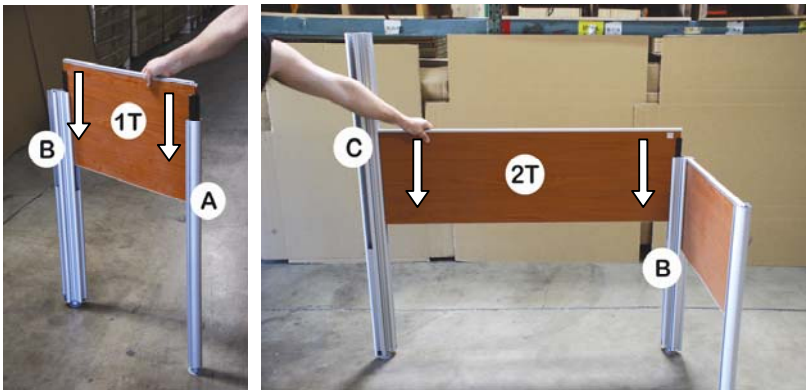
If there is a problem with the count, call our

Customer Service at  
1-888-880-2823

or email at

[infosales@cubeinabox.com](mailto:infosales@cubeinabox.com)

2

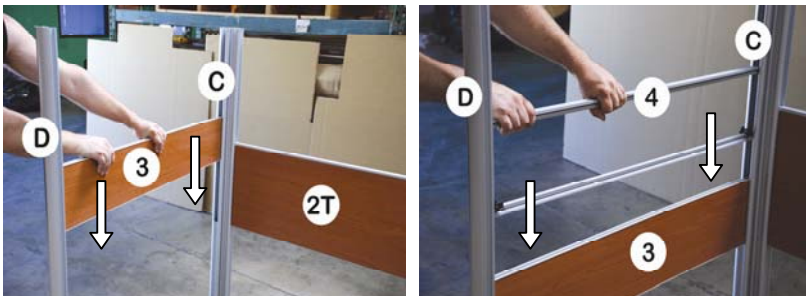


Start by sliding panel 1T\* (28"W) in between the end-post A (37"H), and 2-way post B (37"H).

Then slide panel 2T (53"W) in between post B and 2-way post C (57"H).

\*TIP: letter T is for panels with a pre-installed alu cap.

3



Slide half-panel 3 (41"W) in between post C (57"H) and end-post D (57"H).


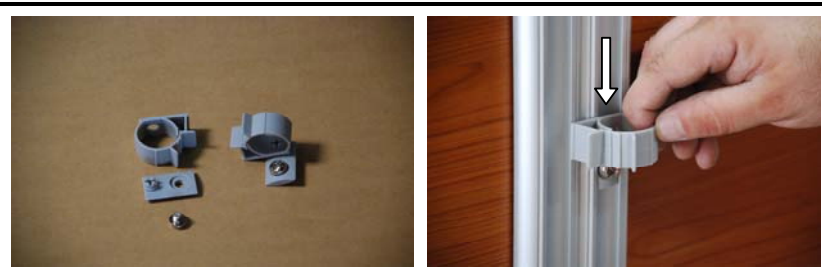


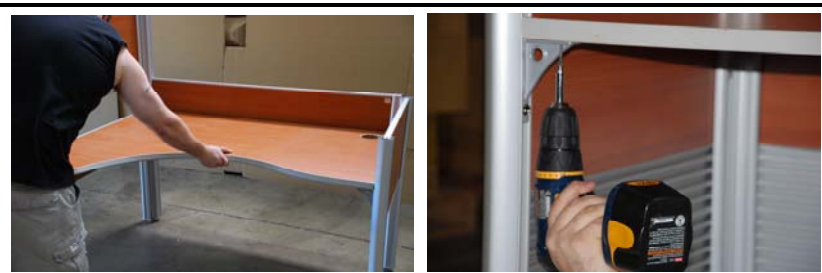

Then slide the raceway-frame 4 (41"W), without the raceway covers, on top of the half-panel 3.


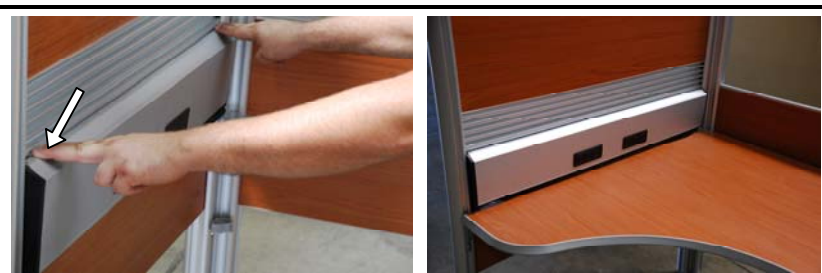
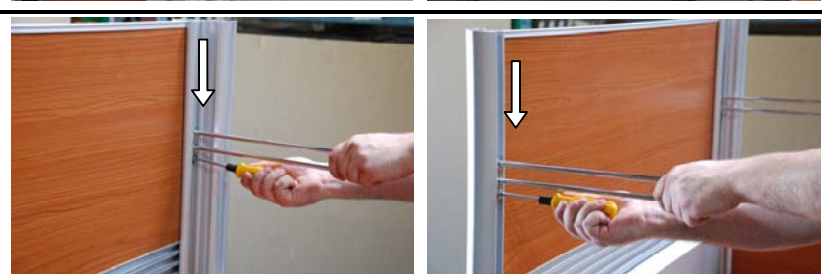
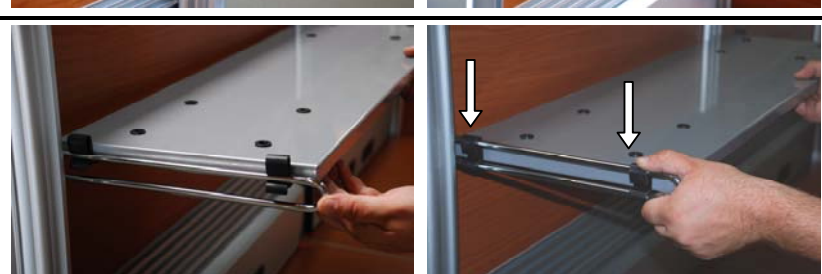
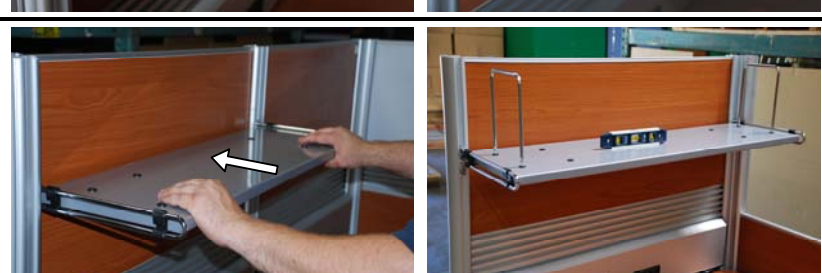
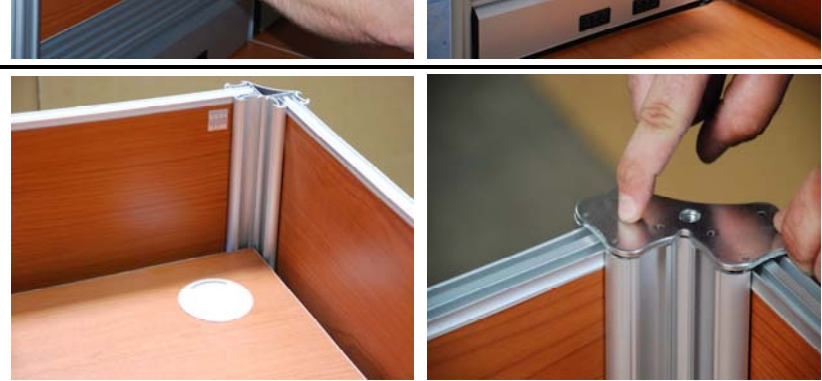
4



Slide rail-panel 5\*\* (41"W) on top of raceway-frame 4.

\*\*TIP: rail-panel must be installed with hooks facing up so trays can hold on it (see final picture at the end showing the trays).

<p>5</p>		<p>Slide panel 6T (41"W) on top of rail-panel 5. Insert the filler designed to hide the empty space on post C.</p>
<p>6</p>		<p>Assemble and slide/adjust the 2 wire-guides into posts where you will need to fish some cables, preferably under the work-top level.</p>
<p>7</p>		<p>Slide each support bracket along all the posts and adjust them at the mark level (dot) or at a height of 28-1/4 inches maximum. You simply need to tighten the big chrome-screw to make them hold.</p>
<p>8</p>		<p>Repeat for all 4 brackets in the inside of the posts.</p>
<p>9</p>		<p>Display and level the work top then screw it (you may use an electric drill). Use the black wood screws.</p> 

<b>10</b>		<p>Place the raceway cover on top of the plastic cavaliers on each side of the frame.</p>
<b>11</b>		<p>To close the raceway cover, push down on each side of the cover until it clips in. Repeat operation for the second cover (no holes) at the back of the cubicle.</p>
<b>12</b>		<p>Slide each shelf-support into the high posts and adjust the height by tightening the big chrome-screws.</p>
<b>13</b>		<p>Display the shelf on top of the shelf-supports. Push vertically on each of the 4 black plastic brackets until it fits in.</p>
<b>14</b>		<p>Push the shelf all the way toward the panel. Level it with the leveler. Insert the book holders into the holes as shown.</p>
<b>15</b>		<p>Place the plastic grommet cap on the work-top hole. Place the metal-caps on top of each post.</p>

16



Use the self-tapping metal screws to screw to the post.



Cap each post with a magnet plastic-cap.

17



Place the 2 paper trays and the pencil box wherever you want them, inside or outside the cubicle. You are done, enjoy your workstation!!



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